



BLADE

BRINGING YOU THE FUTURE TODAY



BLADE 4 - 5 - 7 - 11
BELT TRASMISSION



Mattei: over 90 years of research and reliability

Ing. Enea Mattei SpA is an Italian company that has been manufacturing air compressors since 1919. Since then the company has continually evolved and is now one of the world's foremost companies in the compressed air sector and the leader in the production of rotary vane compressors. Behind the success of Mattei are the choices the company has made in terms of design, production and marketing, driven by the results of its continual and in-depth research and development programmes.

Mattei's vision and interpretation of industry's changing needs, has consistently created innovative and technologically advanced products.

Rotary Vane Technology. Choose the Best - Choose Mattei

Maximum efficiency of the air compression process, excellent reliability and low maintenance costs are just some of the key benefits that Mattei rotary vane technology offers. The vane compressor is a positive displacement rotary compressor consisting of a stator cylinder in which a rotor is eccentrically mounted. The rotor has slots in which the specially profiled blades are free to slide, riding on a thin film of oil which provides lubrication and a perfect seal between the blades and the stator wall during rotation.



BLADE

- ▶ **ROTARY VANE TECHNOLOGY**
- ▶ **MAXIMUM RELIABILITY**
- ▶ **EFFICIENT**
- ▶ **LOW MAINTENANCE COSTS**
- ▶ **QUIET**
- ▶ **COMPACT**
- ▶ **OPERATING PRESSURES FROM 115 TO 175 psi**





BLADE: the ideal solution for your business

The BLADE compressor range, with operating pressures from 115 to 175 psi, is the ideal solution for the needs of small and medium sized companies as well as artisan businesses.

In the world of small rotary compressors Speed Kills both energy efficiency and compressor life. No rotary screw compressor even comes close to the low 1,050 to 2,332 rpm range and energy efficiency of the BLADE Series.

The rotary vane technology ensures high quality compressed air, an extremely compact airend and low noise levels. All combined with undisputed product reliability for any application.

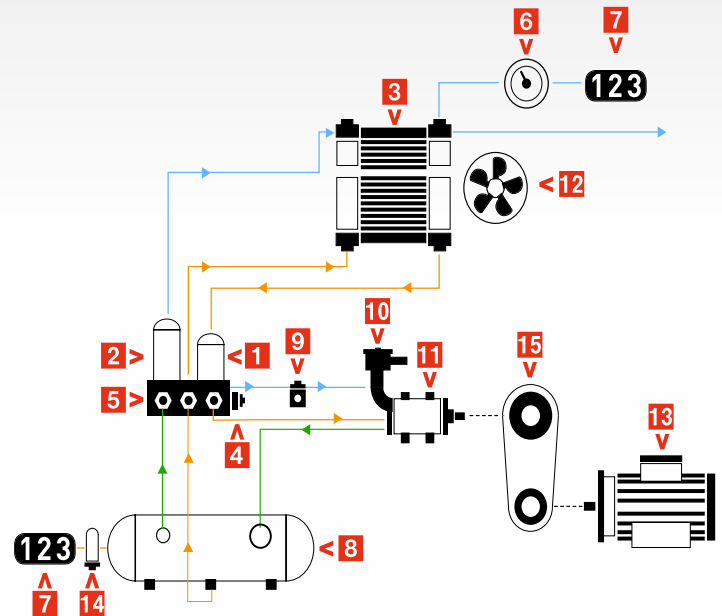
**COMPACT DESIGN
FOR MAXIMUM
PERFORMANCE**



Operating principle

— COMPRESSED AIR
— OIL
— AIR/OIL

- | | |
|----------------------|------------------------------|
| 1 oil filter | 9 on/off load solenoid valve |
| 2 air/oil separator | 10 air intake filter |
| 3 air/oil cooler | 11 air end |
| 4 thermostatic valve | 12 cooling fan |
| 5 safety valve | 13 electric motor |
| 6 pressure probe | 14 temperature probe |
| 7 controller | 15 transmission |
| 8 oil receiver | |



A USER-FRIENDLY CONTROLLER

MAESTRO XB is a programmable controller which regulates the operation of the compressor to suit the specific requirements of the air distribution system.

It has different programming levels and special options for controlling and analysing the operation and faults.



EFFICIENT COOLING

Two aluminium radiators efficiently cool both the oil and compressed air. Cooling is an important factor during the compressed air production process, as it helps to increase system efficiency and reliability.



THE BLADES: A REAL ADVANTAGE

Mattei's precision engineered cast iron blades, designed for 100,000 hours, ensure optimum performance and efficiency throughout the life of the compressor.



Peace of mind maintenance

Mattei's design of the BLADE compressor makes preventive maintenance operations simple and quick. Motor to compressor transmission is achieved through dual high efficiency "V" belts, the tension of which is ensured by a sliding belt tensioner. This feature reduces belt wear to a minimum, extending its operating life and simplifying maintenance. Compressor maintenance is further assisted by specific service kits specifically designed to speed up the process.

Mattei Original Spare Parts

Mattei Original Spare Parts and Mattei Rotoroil lubricants are made to very high design standards and conform to exact technical specifications. Only Mattei original spare parts allow you to be sure of maintaining, over time, the same levels of performance, reliability and safety of your Mattei product.

- ▶ Mattei Original Spare Parts are crucial to ensure the efficiency of your compressed air equipment
- ▶ Parts are always available in stock
- ▶ They are quality tested and conform to manufacturer's specifications
- ▶ Parts are designed for Mattei's recommended maintenance intervals



ENERGY SAVING

When there is no air demand for short periods of time, the on/off load valve allows the compressor to significantly reduce its internal pressure thereby reducing energy consumption to a minimum, without having to stop the compressor. The number of stops and subsequent starts is therefore reduced, which helps increase the life span of the compressor and its electric motor.

RELIABILITY AND LONGEVITY

Mattei air ends rotate slower than other types of compressors and their blades slide frictionless on a thin film of oil which ensures complete reliability. Mattei machines also have fewer moving parts than other compressors and as the rotor runs on bushes, it has a virtually unlimited lifespan.

HIGH EFFICIENCY OIL SEPARATION

Mattei's very efficient and integrated multi stage oil/air separation system means exceptionally low lubricant consumption and a residual oil carryover of just 3 ppm. The large filter element and the quality of the materials used guarantee a long working lifespan.

BLADE 4 - 5 - 7 - 11



Quietly Efficient and Robust

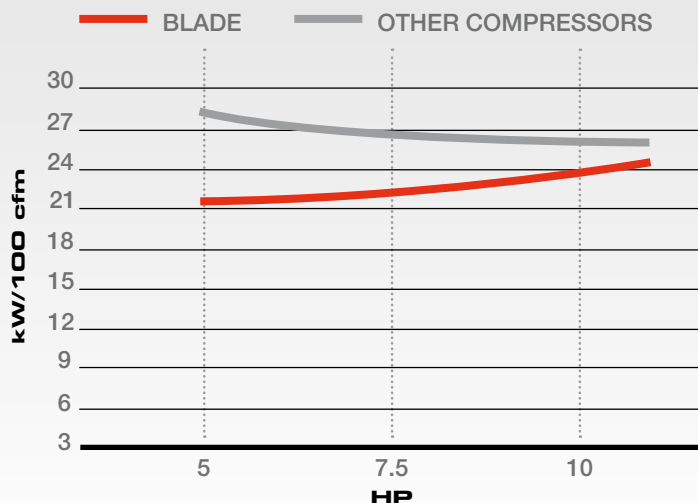
When compared to other compressors the BLADE's very low rotational speed, a distinctive feature of a Mattei compressor, means more air, greater reliability, reduced energy consumption and quiet operation.









BLADE SE Packaged version with receiver and dryer

Extremely compact, simple and inexpensive to install. Ideal for clean and dry compressed air.

Unrivalled efficiency

Rotary vane technology allows MATTEI BLADE compressors to be 20% more efficient compared to our competitors' compressors.



 Model											
	115 psig LX	150 psig HX	175 psig HHX	Sound pressure level	Power	Energy	Air receiver	Length	Width	Height	Weight
	cfm	cfm	cfm	dB(A)	hp	V/Ph/Hz	gal.	inch	inch	inch	lbs
BLADE 4s	21.0	17.6	14.5	61	5	230/1/60	-	37	28.4	31.1	454
BLADE 4s - TM ⁽¹⁾	21.0	17.6	14.5	61	5		80	63	32.4	52.2	754
BLADE 4s - TM 120 ⁽¹⁾	21.0	17.6	14.5	61	5		120	67	32.4	56.2	829
BLADE 4s TM - DUP ⁽²⁾	21.0 (x2)	17.6 (x2)	14.5 (x2)	61	5 (x2)		120	70	45	60	1,388
BLADE 5s	28.5	26.8	22.7	62	7.5		-	37	28.4	31.1	493
BLADE 5s - TM ⁽¹⁾	28.5	26.8	22.7	62	7.5		80	63	32.4	52.2	793
BLADE 5s - TM 120 ⁽¹⁾	28.5	26.8	22.7	62	7.5		120	67	32.4	56.2	868
BLADE 5s TM - DUP ⁽²⁾	28.5 (x2)	26.8 (x2)	22.7 (x2)	62	7.5 (x2)		120	70	45	60	1,466
BLADE 4	21.0	17.6	14.5	61	5	208,230/ 460,575/3/60	-	37	28.4	31.1	451
BLADE 4 - TM ⁽¹⁾	21.0	17.6	14.5	61	5		80	63	32.4	52.2	751
BLADE 4 - TM 120 ⁽¹⁾	21.0	17.6	14.5	61	5		120	67	32.4	56.2	826
BLADE 4 TM - DUP ⁽²⁾	21.0 (x2)	17.6 (x2)	14.5 (x2)	61	5 (x2)		120	70	45	60	1,382
BLADE 5	28.5	26.8	22.7	62	7.5		-	37	28.4	31.1	462
BLADE 5 - TM ⁽¹⁾	28.5	26.8	22.7	62	7.5		80	63	32.4	52.2	762
BLADE 5 - TM 120 ⁽¹⁾	28.5	26.8	22.7	62	7.5		120	67	32.4	56.2	837
BLADE 5 TM - DUP ⁽²⁾	28.5 (x2)	26.8 (x2)	22.7 (x2)	62	7.5 (x2)		120	70	45	60	1,404
BLADE 7	35.4	33.4	30.0	64	10		-	37	28.4	31.1	473
BLADE 7 - TM ⁽¹⁾	35.4	33.4	30.0	64	10		80	63	32.4	52.2	773
BLADE 7 - TM 120 ⁽¹⁾	35.4	33.4	30.0	64	10		120	67	32.4	56.2	848
BLADE 7 TM - DUP ⁽²⁾	35.4 (x2)	33.4 (x2)	30.0 (x2)	64	10 (x2)		120	70	45	60	1,426
BLADE 11	64.2	57.2	53.0	67	15	208,230/ 460/3/60	-	37	28.4	31.1	630
BLADE 11 - TM ⁽¹⁾	64.2	57.2	53.0	67	15		80	63	32.4	52.2	1,030
BLADE 11 - TM 120 ⁽¹⁾	64.2	57.2	53.0	67	15		120	67	32.4	56.2	1,105
BLADE 11 TM - DUP ⁽²⁾	64.2 (x2)	57.2 (x2)	53.0 (x2)	67	15 (x2)		120	70	45	60	1,740

FA.D. in accordance with ISO 1217, annex "C" | Sound pressure level according to ISO 2151, tolerance ± 3 dB(A) | Working pressures: 109 psig for 115 psig version - 143 psi for 150 psi version - 168 psig for 175 psig version
 BASE MOUNT & TANK MOUNT: Condensate drain and separator kit are OPTIONAL. Tank includes pressure gauge, safety valve, and manual tank drain valve.

(1) Also available with dryer: BLADE QUALITY AIR STATION includes moisture separator with zero-loss drain, 1.0 micron prefilter, refrigerated air dryer sized for summer heat, all mounted and piped onto an 80 or 120 gallon horizontal ASME air tank.

(2) BLADE DUPLEX includes: two BLADE compressors networked together for automatic daily lead/lag alternation, moisture separators with zero-loss drains, all mounted, piped and wired onto a 120 gallon horizontal ASME air tank.

Note: Product is built with UL/ETL/CSA approved components. Agency approval is available at no extra cost if specified on initial purchase order. Purchase order must state UL or CSA approval is required for the entire compressor. May affect lead times.



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