

Multiple Voltage Switching Steps

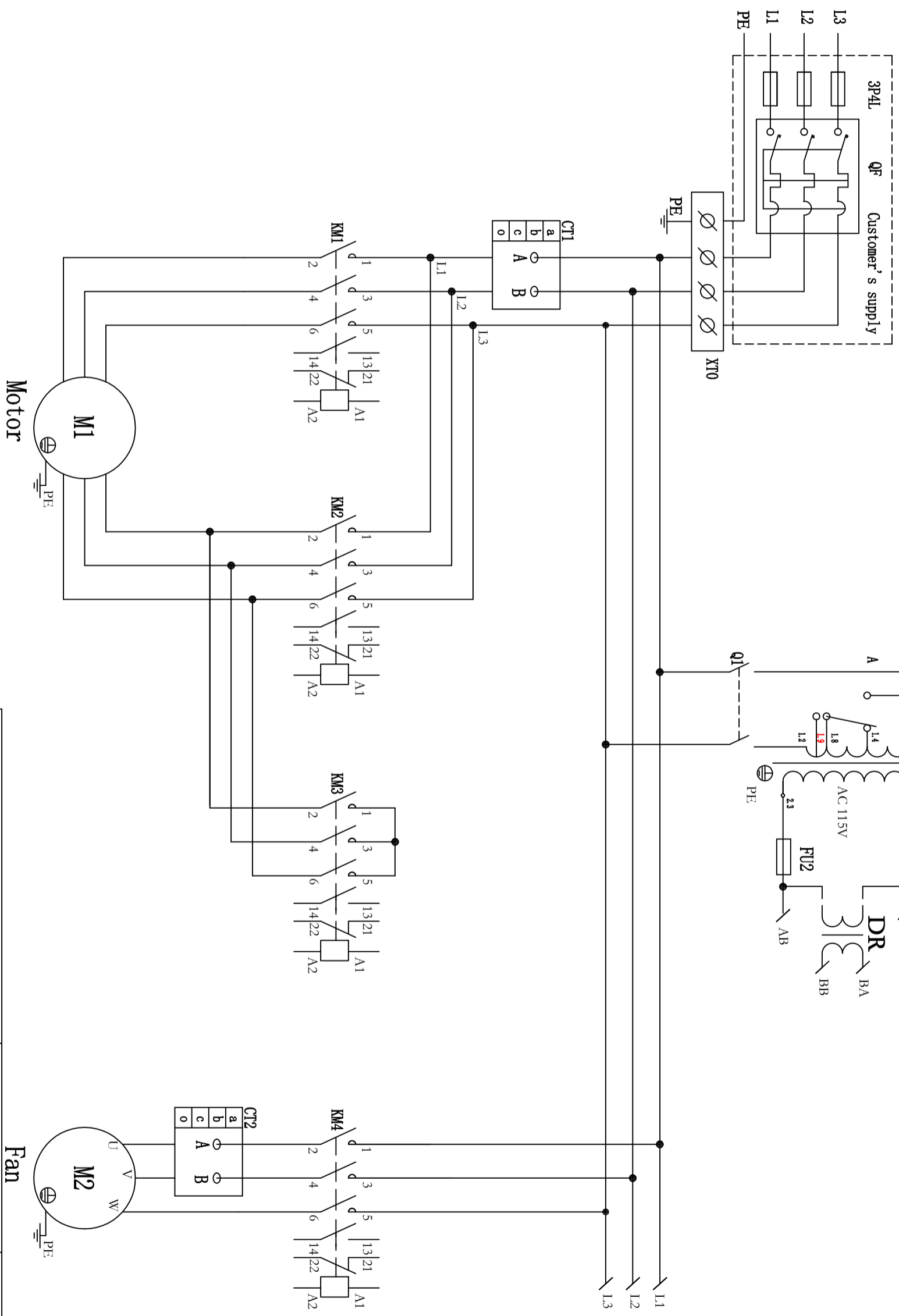
1. Please replace the power supply to suitable voltage and turn the switch to correct position.
2. Please change the main motor wiring and fan motor wiring correctly according to diagram before power on.
3. Then power on the machine, change the main motor protect current and fan motor protect current to suitable value according to the corresponding voltage.
4. Start up the machine.

UNLESS OTHERWISE SPECIFIED
 TOLERANCE ON ANGLES: +/- 0.5 DEGREE
 MACHINED PARTS TOLERANCE: +/- 0.03 in
 SHEETMETAL TOLERANCE: +/- .13 in
 FINISH ON MACHINED SURFACES

KSSPDR0130055CB



DESIGN	Vector · dai	STD	PHASE SIGN	WEIGHT	SCALE	REF. ONLY
CHECK		AUDITING	SHEET	1	OF	5
	APPROVE				NEXT	ASSE



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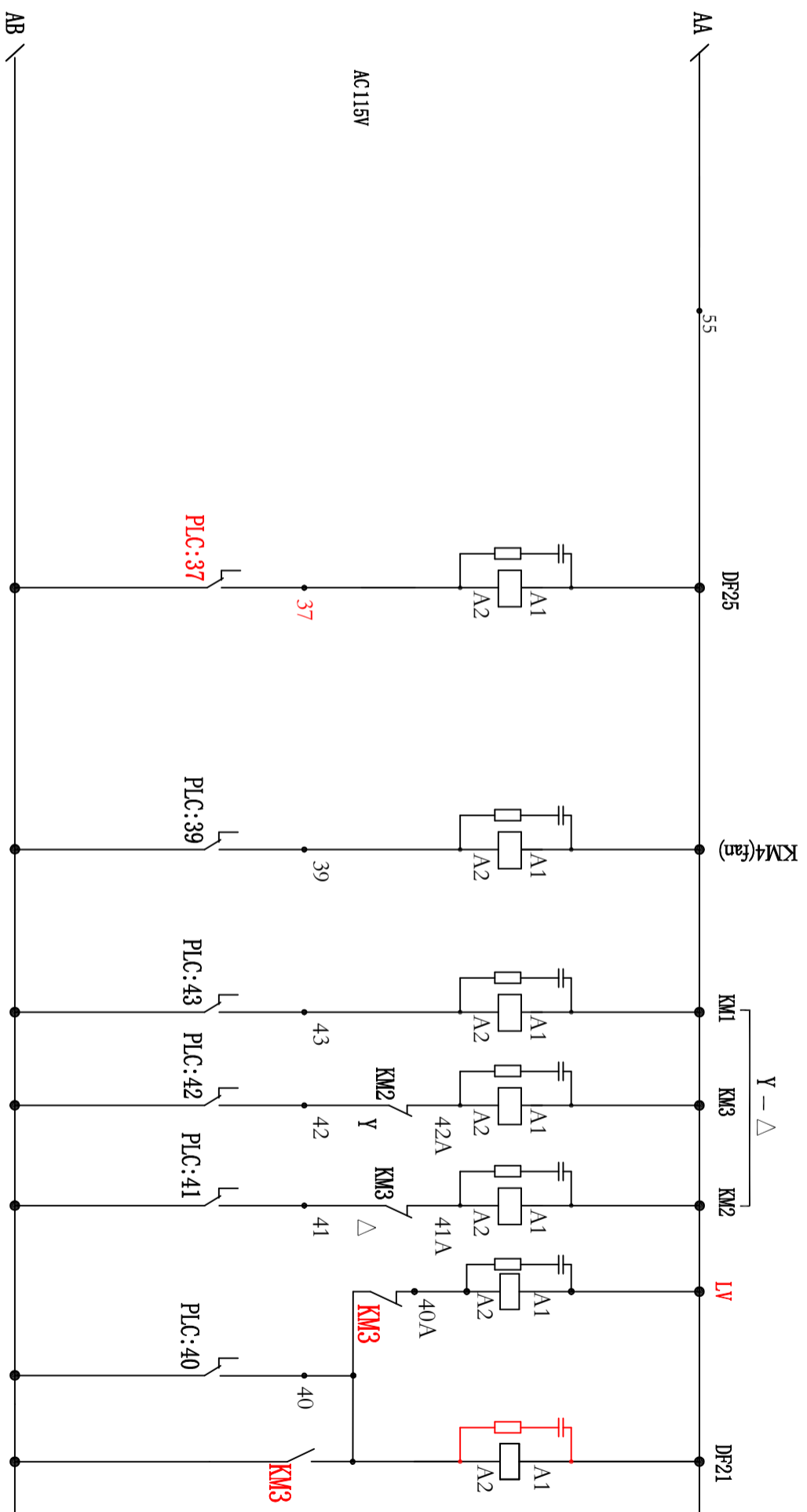


DESIGN	Vector • Gai	STD	
CHECK		AUDITING	APPROVE

PHASE SIGN	WEIGHT	SCALE	
S			
SHEET	2	OF	5
		NEXT ASSE	

1 2 3 4 5 6 7 8

A B C D B A



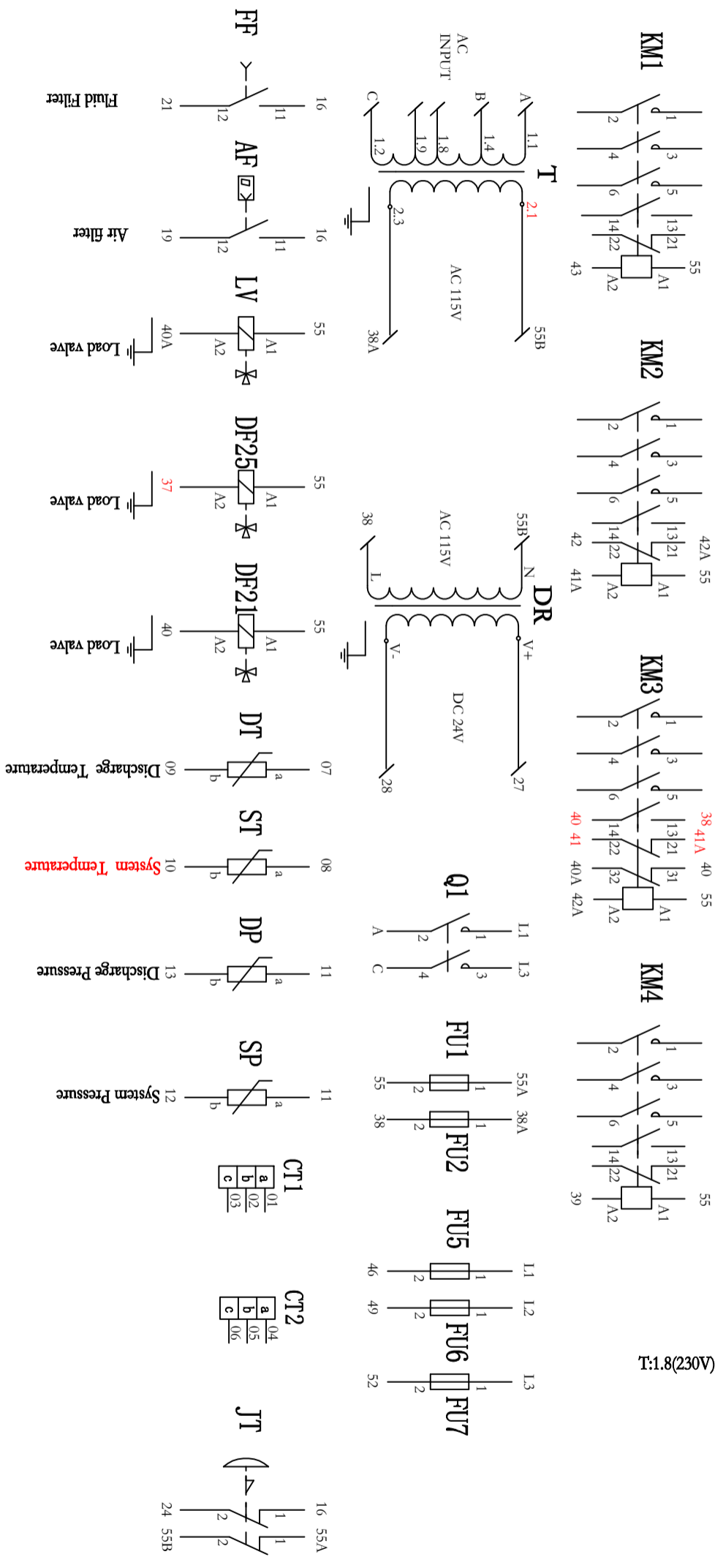
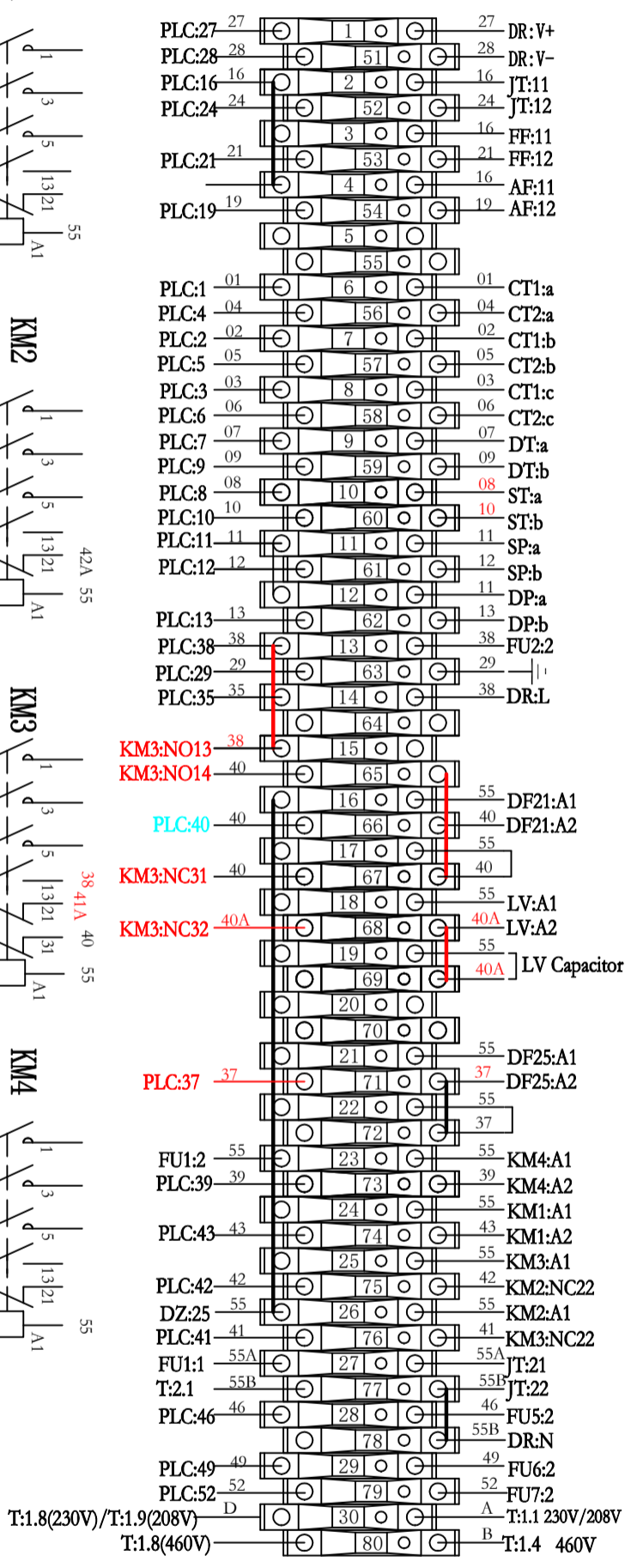
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12.5/

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DESIGN	Vector • Gnd	STD	PHASE STGN	WEIGHT	SCALE	REF. ONLY
CHECK		AUDITING	S			
	APPROVE		SHEET 4	OF 5	NEXT ASSE	



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DESIGN Vector • Gai		STD	KSSPDGF0130055CB	
PHASE SIGN		WEIGHT	SCALE	
S				
SHEET		5	OF	5
NEXT ASSE				

